

CERTIFICATE OF CONFORMANCE

Beaded Porch Panel

SPECIFICATIONS

All products meet or exceed the Standard Specification for Rigid PVC Soffit (ASTM D-4477) and its referenced documents. Where not defined in ASTM D-4477, products also meet Norandex Distribution Stringent Quality Control Standards.

PHYSICAL DATA

Panel Thickness: .040" (+/- .001")
 Color: Uniformity is spectrophotometrically controlled.
 Texture: Embossed with a low gloss brushed grain pattern
 Lock: Optically measured and controlled.
 Gloss: Uniform low gloss maintained with a 75° glossmeter

PRODUCT TEST DATA

Heat Shrinkage:	<3% at 160°F
Impact Resistance Mean Failure Energy	>45 in. lb.
Surface Distortion:	None at 120°F
Squariness:	<1/8" of square
Warp/Camber:	<1/8"
Length:	Within 1/8" of specification
Coefficient of Linear Expansion (in/in/°F)	3.15x10 ⁻⁵

FIRE RESISTANCE

All siding, soffit and accessories distributed through Norandex have a Class I flame spread classification per 1997 Uniform Fire Code.

ASTM E84:	ASTM D1929:
Flame Spread Index: ≤20	Self-Ignition Temperature: 780°F
Smoke Developed Index: >450	ASTM D635:
Fuel Contribution: 0	Classified: CC1**

PROFILES

- Triple 2.6"
8" exposure
12' length
18 pieces/carton
1.44
squares/carton

COLORS

- White
- Linen
- Champagne
- Wheat
- Sierra



** Tested specimens did not burn to 25mm mark. Material was shown to be self-extinguishing. Therefore no average time of burning or average extent of burning can be calculated. For more information, obtain a brochure on the fire properties of siding by contacting the Vinyl Siding Institute at www.vinylsiding.org.